

3	Body mount upper	-
4	Hydraulic body mount	-
5	Body mount bolt (2 required)	62 Nm (46 lb-ft)
6	Body mount bolt	115 Nm (85 lb-ft)

GENERAL PROCEDURES > DRILLING PRECAUTIONS

Repair

1.

If a hole must be drilled in the frame the following requirements must be followed:

The hole is at least the specified distance from the edge of the nearest hole.

The edge of the drilled hole is at least the specified distance from the edge of the flange.

The hole is at least the specified distance above the frame centerline.

The drilled hole is at least the specified distance from any other existing bracket or component of the frame.



REMOVAL AND INSTALLATION > FRAME MEMBERS-FRONT FRAME SECTION

Special Tool(s) / General Equipment

Grinder
Plasma Cutter
MIG/MAG Welding Equipment
Locking Pliers

REMOVAL AND INSTALLATION > FRAME MEMBERS-FRONT FRAME SECTION >